



**SMITHERS**  
QUALITY ASSESSMENTS

## CERTIFICATE OF APPROVAL

This is to Certify that the Quality Management System of:

**Shells Inc.**  
502 Old US Highway 30E  
Bourbon, IN 46504

has been assessed and approved by Smithers Quality Assessments, Inc., to the following quality management system standards and requirements:

### **ISO 9001:2015 without Design**

The Quality Management System is Applicable to:

An outsource provider of foundry sand cores

Approval Certificate Number: 07.130.2

Original Approval: May 10, 2007

Current Certificate: May 1, 2022

Certificate Expires: April 30, 2025



*The use of the accreditation mark indicates accreditation in respect of those activities covered by the above certificate number.*

  
on behalf of SQA - J. Michael Hochschwender, CEO

The approval is subject to the company maintaining its system to the required standards which will be monitored by Smithers Quality Assessments, Inc., 121 S. Main St. Suite 300, Akron, Ohio 44308, USA

