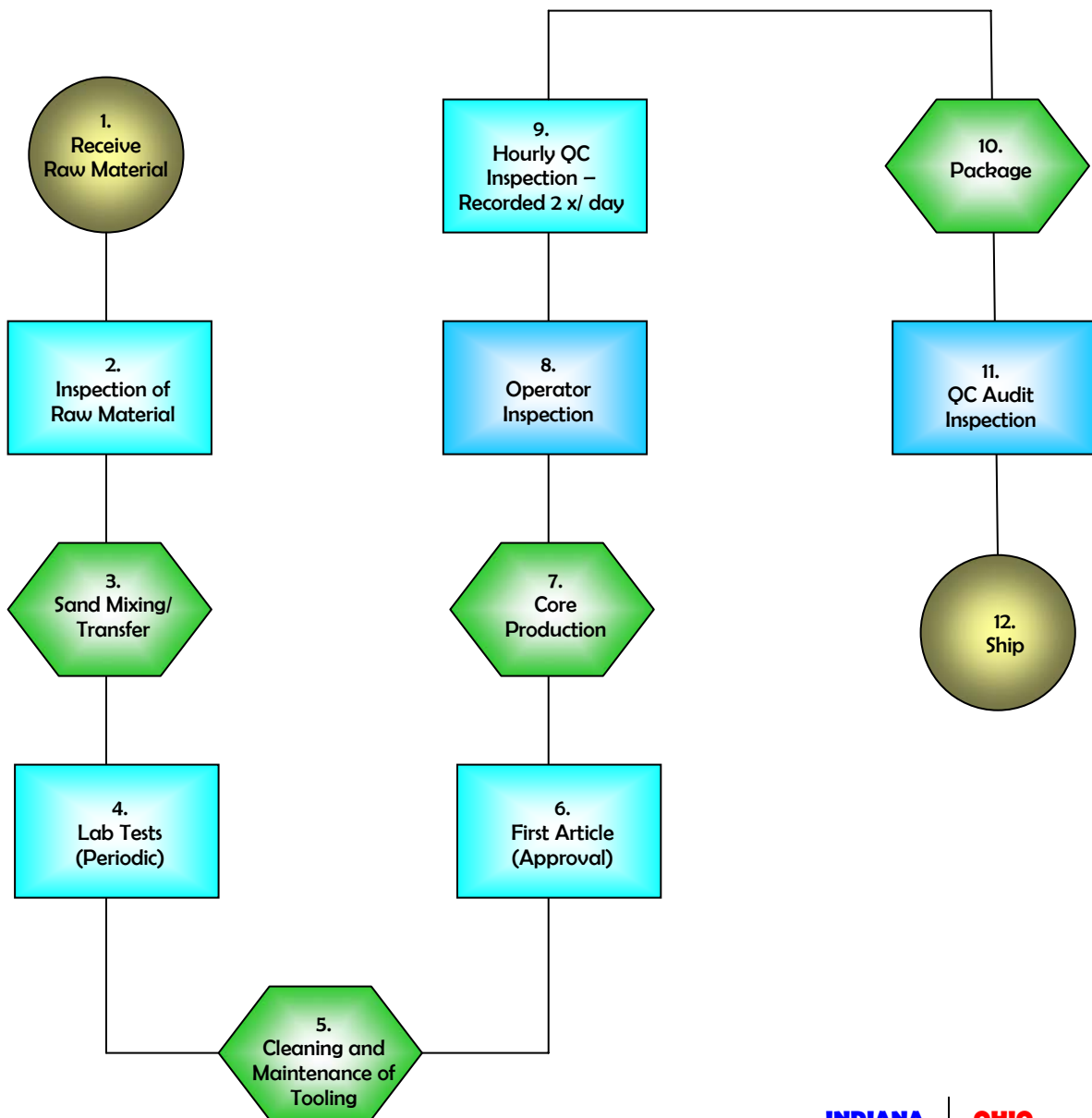




Core Production and Quality Process

Data Flow Diagram



INDIANA
502 Old U.S. Hwy 30 East
Bourbon, IN 46504
Phone (574) 342-2673
Fax (574) 342-5018
sales@shellsinc.com

OHIO
350 State Street
Wadsworth, Ohio 44281
Phone (330) 335-1565
Fax (330) 335-1566
sales@shellsinc.com